# **Division of Materials and Tests**

# TDOT Certification: Hot Mix Asphalt Certification Program

# Course Title: Hot Mix Asphalt Certified Plant Technician Course

- Course Description
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- Certification Requirements
- Recertification Requirements

## Course Description

A Certified Plant Technician should demonstrate a working knowledge of operations at a hot mix asphalt plant and the submittal of pertinent reports including an understanding of AASHTO / ASTM Test Methods and TDOT Specifications.

## Scope of Course

The course covers plant setup, applicable forms, appropriate calculations, and the following AASHTO and ASTM Test Methods:

- AASHTO T 2 Standard Practice of Sampling Aggregates
- AASHTO T 11 Materials Finer Than No. 200 Sieve in Mineral Aggregates by Washing
- AASHTO T 27 Sieve Analysis of Fine and Coarse Aggregates
- AASHTO T 30 Mechanical Analysis of Extracted Aggregates
- AASHTO T 84 Specific Gravity and Absorption of Fine Aggregate
- AASHTO T 85 Specific Gravity and Absorption of Coarse Aggregate
- AASHTO T 164 Quantitative Extraction of Bitumen form Bituminous Paving Mixtures
- AASHTO T 166 Bulk Specific Gravity of Compacted Bituminous Mixtures Using Saturated Surface-Dry Specimens
- AASHTO T 168 Sampling Bituminous Paving Mixtures
- AASHTO T 209 Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
- AASHTO T 248 Reducing Samples of Aggregate to Testing Size
- AASHTO T 255 Total Moisture Content of Aggregate by Drying
- AASHTO T 308 Determining the Asphalt Binder Content of Hot Mix Asphalt (HMA) by the Ignition Method
- TDOT Test Method for Stripping (Ten Minute Boil Test) TDOT Test Method for Coating
- TDOT Test method for Glassy Particles in Slag
- TDOT Test Method for Fractured Face Count for Marshall Mixes
- TDOT Test Method for Loss on Ignition for Surface Mixes

## **Prerequisites**

- A general knowledge of asphalt plant operations
- Familiarity with applicable TDOT Standard Specifications, Supplemental Specifications, and Special Provisions

#### **Certification Requirements**

- TDOT will grant a 5 year certification only to those applicants who meet the following requirements:
- Attendance of the 4-day course in its entirety
- Successful completion of a 6 hour examination with a passing score of 70% or above (The exam is OPEN BOOK and consists of true/false, multiple choice and word problems)
- Demonstration of his/her abilities to Regional Materials and Tests Personnel

# **Recertification Requirements**

- Must attend a ½ day seminar/workshop for updates of any changes to specifications and test methods since certification
- The technician must re-demonstrate within one year of the ½ day seminar/workshop to maintain certification

#### **NOTICES:**

Cheating on any level of the exam <u>WILL NOT BE TOLERATED</u> and will result in immediate expulsion from the course and notification to superiors.

The use of cell phone calculators <u>WILL NOT</u> be permitted during exam.

A valid PHOTO I.D. IS REQUIRED upon check-in.